# Development and manufacturing of end to end room temperature stable molecular diagnostic reagents

#### Huwel Lifesciences Private Limited

#### Environmental and Health Risk Management Plan

#### 1. Environmental Impact and risk mitigation

| Risks   | Project Specific<br>Risk                      | Potential<br>Impact                           | Mitigation Steps   |
|---|---|---|--|
| Air Pollution                                   | Handling of<br>Laboratory strain<br>of E coli | Introduction in<br>environment                | Facility is designed<br>considering safety of the<br>personnel staying around the<br>facility. Huwel has ISO8/9<br>based facility which filters the<br>inlet and out let air.  |
|   | Exhaust from generator                        | Environmental<br>Air Pollution                | The industry runs on diesel<br>generator set of capacity 170<br>KVA each. It will be used<br>only during power break<br>downs depending upon the<br>requirement. The Generator is<br>attached to stacks of 20<br>meters height. The fuel<br>consumption is 20 litres per<br>hour of usage. |
|   |   |   | The emissions from the DG stacks are monitored for the parameters SPM and SO <sub>2</sub> .  |
|   |   |   | The Values of Stack<br>emissions would be<br>monitored periodically and<br>any deviations in the values<br>would be intimated to AMC<br>provider for immediate<br>action.  |
| Water Pollution<br>and Waste water<br>treatment | Bacterial Culture<br>used for enzyme          | Drain pollution<br>with recombinant<br>E.coli | Bacterial Culture used for<br>enzyme production would be<br>lysed during process. After<br>harvesting it would be  |

|   |                    | autoclaved for completely<br>killing the remnant live<br>bacteria if any, then collected<br>waste, would be neutralised<br>in collection tank. |
|---|--------------------|--|
| Chemical waste  | NA                 |  |
| Biological Waste  | Bacterial Culture, | Bacterial Culture used for<br>enzyme production would be<br>lysed during process. After  |
|   | Clinical sample,   | harvesting it would be   |
|   | Control remnants   | autoclaved for completely<br>killing the remnant live<br>bacteria if any, then collected<br>waste, would be neutralised<br>in collection tank. |
|   |                    | containers as per guidelines.<br>All the   |
| Heavy metals  | NA                 |  |
| Radiation Waste   | NA                 |  |
| Destruction/<br>alteration of<br>surrounding<br>ecosystem | NA                 |  |

### 2. Occupational Health and Safety and risk mitigation

| Risks  | Project Specific<br>Risk       | Potential<br>Impact            | Mitigation Steps  |
|--|--------------------------------|--------------------------------|---|
| Heat Hazards   |                                |                                |   |
| Chemical<br>hazards, including<br>fire and<br>explosions | NA                             |                                |   |
| Pathogenic and<br>biological hazards                     | Laboratory strain<br>of E.coli | Introduction in<br>environment | E.coli is handled under<br>laminar airflow under ISO 8. |

|                         |                       | As process does<br>not involve<br>handling of any<br>sharp object , and<br>proper attire is<br>defined there is<br>practically zero<br>risk of any<br>infection | Only technical staff will be<br>handling after proper training<br>under a biosafety Level 2<br>cabinet.<br>Proper cleaning procedures<br>are in place to handle all types<br>of spillages.<br>Only technical staff will be<br>handling after proper training<br>under a biosafety Level 2<br>cabinet.<br>Proper cleaning procedures<br>are in place to handle all types<br>of spillages. |
|-------------------------|-----------------------|---|--|
| Radiological<br>hazards | NA                    |   |  |
| Noise                   | NA                    |   |  |
| Process safety          | Handling of<br>E.coli |   | Facility is designed<br>considering safety of the<br>personnel staying around the<br>facility. Huwel has ISO8/9<br>based facility which filters the<br>inlet and out let air.<br>All the processes involving<br>bacteria are carried out under<br>Level 2 biosafety hood.  |

## Community Health and Safety and risk mitigation

| Risks  | Project Specific<br>Risk   | Potential<br>Impact                        | Mitigation Steps   |
|--|--|--|--|
| Safety Transportation<br>Management System (for<br>transport of hazardous<br>material)                         | Clinical samples   |  | Project does not<br>involve<br>transportation of any<br>hazardous material.        |
| Emergency preparedness<br>and participation of local<br>authorities and<br>potentially affected<br>communities | Several equipments<br>are used during<br>project execution.<br>Voltage fluctuation<br>or short circuit | Fire caused due<br>to electrical<br>mishap | Voltage stabilisers,<br>UPS are in place.<br>Fire safety training<br>and ceasefire |

|      |      |      | installation as per requirements.                 |
|------|------|------|---|
| Fire | none | none | Water sprinklers are<br>installed in each<br>room |

Notwithstanding the above, other risks that will be relevant to the project activities, identified in due course, shall be addressed as per standard mitigation measures. Monitoring parameters and manner of record keeping shall be in accordance to the recommendations of the project monitoring committee or subject expert engaged by BIRAC